

## 1. PRODUCT AND COMPANY IDENTIFICATION

<b>Product name</b>	<b>PolySpec 731 Polyester Non-Sag Gel - Resin/Side A</b>
<b>Version #</b>	1.0
<b>Revision date</b>	23-Jun-2008
<b>Company information</b>	PolySpec 6614 Gant Road Houston, TX 77066 US
<b>Emergency</b>	Chemtrec (800) 424-9300 International (703) 527-3887

## 2. COMPOSITION / INFORMATION ON INGREDIENTS

Component(s)	CAS #	Percent
Crystalline Silica	14808-60-7	< 60
Styrene	100-42-5	< 40
Cobalt	7440-48-4	< 2.5
Non-hazardous and other components below reportable levels		> 20

## 3. HAZARDS IDENTIFICATION

**Emergency overview** Highly flammable. In use, may form flammable/explosive vapor-air mixture. Irritating to skin. Irritating to respiratory system. Harmful in contact with eyes.

Danger of serious damage to health by prolonged exposure. May cause cancer. May cause breathing disorders and lung damage. Will be easily ignited by heat, spark or flames. May cause brain and central nervous system damage. Can cause adverse reproductive effects.

### Potential short term health effects

<b>Eyes</b>	Contact may irritate or burn eyes. Eye contact may result in corneal injury.
<b>Skin</b>	Components of the product may be absorbed into the body through the skin. Irritating to skin.
<b>Inhalation</b>	May cause breathing disorders and lung damage. Irritating to respiratory system.
<b>Ingestion</b>	Do not ingest.
<b>Target organs</b>	Central nervous system. Eyes. Liver. Lungs. Respiratory system. Skin.
<b>Main symptoms</b>	Chronic exposure to neurotoxins damages the brain and the central nervous system. Liver injury may occur.

## 4. FIRST AID MEASURES

### First aid

<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 20 minutes. Get medical attention immediately. Get medical attention if irritation develops or persists.
<b>Skin contact</b>	Remove and isolate contaminated clothing and shoes. Immediately flush skin with running water for at least 20 minutes. Get medical attention immediately. For minor skin contact, avoid spreading material on unaffected skin. Wash off immediately with plenty of water. If skin irritation persists, call a physician.
<b>Inhalation</b>	Move to fresh air. Oxygen or artificial respiration if needed. Get medical attention immediately. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, give oxygen. Get medical attention, if needed.
<b>Ingestion</b>	Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Do not induce vomiting without medical advice. If material is ingested, immediately contact a physician or poison control center. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Drink plenty of water.
<b>Notes to physician</b>	Symptoms may be delayed.
<b>General advice</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Keep victim warm. In case of shortness of breath, give oxygen. Keep victim under observation.

## 5. FIRE FIGHTING MEASURES

<b>Unusual fire &amp; explosion hazards</b>	Runoff to sewer may cause fire or explosion hazard. Containers may explode when heated. Vapors form flammable or explosive mixtures with air at room temperature. Vapor or gas may spread to distant ignition sources and flash back.
<b>Hazardous combustion products</b>	Fire may produce irritating, corrosive and/or toxic gases. Irritating and toxic gases or fumes may be released during a fire.
<b>Suitable extinguishing media</b>	Carbon dioxide (CO <sub>2</sub> ). Dry chemical. Foam. Water may be an ineffective extinguishing medium.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do it without risk. If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (1/2 mile) in all directions; also consider initial evacuation for 800 meters (1/2 mile) in all directions. Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. ALWAYS stay away from tanks engulfed in flame. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Withdraw immediately in case of rising sound from venting safety devices or any discoloration of tanks due to fire. In the event of fire, wear self contained breathing apparatus.
<b>Extinguishing media which must not be used for safety reason</b>	Water may be ineffective.
<b>Flash point</b>	88 °F (31.1 °C) Pensky-Martens Closed Cup

## 6. ACCIDENTAL RELEASE MEASURES

<b>Evacuation procedures</b>	Keep unnecessary personnel away. Ventilate closed spaces before entering. Stay upwind. Keep out of low areas.
<b>Containment procedures</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Stop the flow of material, if this is without risk. Prevent entry into waterways, sewers, basements or confined areas. Dike the spilled material, where this is possible.
<b>Personal precautions</b>	Do not touch or walk through spilled material. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep people away from and upwind of spill/leak.
<b>Environmental precautions</b>	Prevent further leakage or spillage if safe to do so. Do not contaminate water.
<b>Methods for cleaning up</b>	Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Dike far ahead of liquid spill for later disposal. Avoid dust formation. Never return spills in original containers for re-use. Should not be released into the environment.

## 7. HANDLING AND STORAGE

<b>Handling</b>	Do not handle or store near an open flame, heat or other sources of ignition. Do not breathe gas/fumes/vapor/spray. All equipment used when handling the product must be grounded. Vapors may form explosive mixtures with air. Heat only in areas with appropriate exhaust ventilation. Wear personal protective equipment. Avoid contact with eyes. Surfaces may become slippery after spillage.
<b>Storage</b>	Keep in a cool, well-ventilated place. This material can accumulate static charge which may cause spark and become an ignition source. Prevent electrostatic charge build-up by using common bonding and grounding techniques. The pressure in sealed containers can increase under the influence of heat. Keep away from heat and sources of ignition. Keep container tightly closed. Keep out of the reach of children. Do not freeze.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### Exposure limits

#### ACGIH - Threshold Limits Values - Short Term Exposure Limits (TLV-STEL)

Styrene 100-42-5 40 Ppm STEL

#### ACGIH - Threshold Limits Values - Time Weighted Averages (TLV-TWA)

Cobalt 7440-48-4 0.02 Mg/m<sup>3</sup> TWA  
Crystalline Silica 14808-60-7 0.05 Mg/m<sup>3</sup> TWA (respirable fraction)  
Styrene 100-42-5 20 Ppm TWA

#### ACGIH - Threshold Limits Values - TLV Basis - Critical Effects

Cobalt 7440-48-4 Asthma; lung; CVS  
Crystalline Silica 14808-60-7 silicosis; lung function; lung fibrosis; cancer  
Styrene 100-42-5 Neurotoxicity; irritation; CNS

#### OSHA - Final PELs - Ceiling Limits

Styrene 100-42-5 200 Ppm Ceiling

#### OSHA - Final PELs - Time Weighted Averages (TWAs)

Cobalt 7440-48-4 0.1 Mg/m<sup>3</sup> TWA (dust and fume)  
Styrene 100-42-5 100 Ppm TWA

### Personal protective equipment

#### Respiratory protection

A NIOSH- approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

#### Hand protection

Protective gloves.

#### Eye protection

Wear chemical goggles. Face-shield.

#### Skin and body protection

Wear suitable protective clothing. Wear appropriate chemical resistant clothing.

#### General

Structural firefighters protective clothing will only provide limited protection. Avoid contact with the skin and the eyes.

### Engineering measures to reduce exposure

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

### Hygiene measures

When using do not smoke. Handle in accordance with good industrial hygiene and safety practice. Keep away from food and drink. Handle in accordance with good industrial hygiene and safety practice for diagnostics. Avoid contact with the skin and the eyes.

## 9. PHYSICAL & CHEMICAL PROPERTIES

Density 12.4117 lb/gal

Form Liquid.

Specific gravity 1.49

## 10. CHEMICAL STABILITY & REACTIVITY INFORMATION

Stability Risk of ignition.

Conditions to avoid Heat, flames and sparks. Vapors may form explosive mixture with air.

Hazardous polymerization Will not occur.

Incompatibility Fluoride. Peroxides. Powerful oxidizers. Strong acids.

## 11. TOXICOLOGICAL INFORMATION

Local effects Liver toxicity. Risk of serious damage to eyes. Components of the product may be absorbed into the body through the skin. Irritating to respiratory system. Irritating to skin.

### Component analysis - LD50

#### NIOSH - Selected LD50s and LC50s

Cobalt 7440-48-4 Oral LD50 Rat: 6171 mg/kg  
Styrene 100-42-5 Inhalation LC50 Rat: 12 g/m<sup>3</sup>/4H; Inhalation LC50 Mouse: 9500 mg/m<sup>3</sup>/4H; Oral LD50 Rat: 2650 mg/kg; Oral LD50 Mouse: 316 mg/kg

Carcinogenicity Cancer hazard.

#### ACGIH - Threshold Limits Values - Carcinogens

Cobalt 7440-48-4 A3 - Confirmed animal carcinogen with unknown relevance to humans  
Crystalline Silica 14808-60-7 A2 - Suspected Human Carcinogen  
Styrene 100-42-5 A4 - Not Classifiable as a Human Carcinogen

#### NTP (National Toxicology Program) - Report on Carcinogens - Known Carcinogens

Crystalline Silica 14808-60-7 Known Carcinogen

Reproductivity Possible reproductive hazard.

<b>Chronic toxicity</b>	Repeated absorption may cause disorder of central nervous system, liver, kidneys and blood. Prolonged or repeated exposure may cause lung injury.
<b>Further information</b>	Symptoms may be delayed. Reproductive toxicity.
<b>Routes of exposure</b>	Inhalation. Skin contact.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity** Components of this product are hazardous to aquatic life.

**Environmental effects** Harmful to aquatic life.

**Ecotoxicity - Freshwater Fish Species Data**

Styrene	100-42-5	96 Hr LC50 fathead minnow: 4.02 mg/L (flow-through);96 Hr LC50 bluegill: 25.05 mg/L (Static);96 Hr LC50 goldfish: 64.74 mg/L (Static)
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**Ecotoxicity - Microtox Data**

Styrene	100-42-5	5 Min EC50 Photobacterium phosphoreum: 5.4 mg/L
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**Ecotoxicity - Water Flea Data**

Styrene	100-42-5	48 Hr EC50 water flea: 23.0 mg/L
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## 13. DISPOSAL CONSIDERATIONS

**Waste codes** D001: Waste Flammable material with a flash point <140 F

**Disposal instructions** This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Dispose in accordance with all applicable regulations. Consult authorities before disposal. If discarded, this product is considered a RCRA ignitable waste, D001. Incinerate the material under controlled conditions in an approved incinerator. Dispose of this material and its container at hazardous or special waste collection point.

## 14. TRANSPORTATION INFORMATION

**Department of Transportation (DOT) Requirements**

<b>Proper shipping name</b>	PAINT RELATED MATERIAL
<b>Hazard class</b>	3
<b>Special provisions</b>	B1, B52, IB3, T2, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	173
<b>Packaging bulk</b>	242
<b>Quantity limits passenger</b>	60 L
<b>Quantity limits cargo</b>	220 L
<b>Vessel stowage location</b>	A
<b>UN number</b>	UN1263
<b>Packaging group</b>	III
<b>Labels required</b>	3
<b>ERG number</b>	128



### International Air Transport Association (IATA) Requirements

Proper shipping name	PAINT RELATED MATERIAL
Hazard class	3
Special provisions	B1, B52, IB3, T2, TP1
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
Quantity limits passenger	60 L
Quantity limits cargo	220 L
Vessel stowage location	A
UN number	UN1263
Packaging group	III
Labels required	3
Passenger Cargo Pkg Inst LQ	Y309 309
Packaging Instructions	310
Pkg Inst Cargo Only	

IATA



### International Maritime Dangerous Goods (IMDG) Code Requirements

Proper shipping name	PAINT
Hazard class	3
Special provisions	163, 640E
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242
Quantity limits passenger	60 L
Quantity limits cargo	220 L
Vessel stowage location	A
Item	F1
UN number	UN1263
Packaging group	III
Labels required	3
Hazard ID	30
Transport Category	3

IMDG



## 15. REGULATORY INFORMATION

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### CERCLA/SARA - Section 313 - Emission Reporting

Cobalt	7440-48-4	0.1 % de minimis concentration
Styrene	100-42-5	0.1 % de minimis concentration

#### Inventory - European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

Cobalt	7440-48-4	231-158-0
Crystalline Silica	14808-60-7	238-878-4
Styrene	100-42-5	202-851-5

#### Inventory - United States - Section 8(b) Inventory (TSCA)

Cobalt	7440-48-4	Present
Crystalline Silica	14808-60-7	Present
Styrene	100-42-5	Present

#### Occupational safety and health administration (OSHA)

**29 CFR 1910.1200** Yes  
hazardous chemical

#### CERCLA (superfund) reportable quantity

Ethylene Glycol: 5000.0000

#### Superfund amendments and reauthorization act of 1986 (SARA)

**Section 302 extremely** No  
**hazardous substance**

**Section 311 hazardous chemical** Yes

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**NFPA ratings** Health: 2  
Flammability: 3  
Instability: 0

#### International regulations

##### Canada - 2004 NPRI (National Pollutant Release Inventory)

Cobalt	7440-48-4	Part 1, Group 1 Substance
Styrene	100-42-5	Part 1, Group 1 Substance; Part 5 Substance

##### Canada - WHMIS - Ingredient Disclosure List

Cobalt	7440-48-4	0.1 % (English Item 417, French Item 566)
Crystalline Silica	14808-60-7	1 % (English Item 1406, French Item 1491)
Styrene	100-42-5	0.1 % (English Item 1473, French Item 1508)

#### State regulations

##### California - Proposition 65 - Carcinogens List

Cobalt	7440-48-4	carcinogen, initial date 7/1/92 (powder)
Crystalline Silica	14808-60-7	carcinogen, initial date 10/1/88 (airborne particles of respirable size)

##### Massachusetts - Right To Know List

Cobalt	7440-48-4	Present
Crystalline Silica	14808-60-7	Carcinogen; Extraordinarily hazardous
Styrene	100-42-5	Carcinogen; Extraordinarily hazardous

##### New Jersey - Right to Know Hazardous Substance List

Cobalt	7440-48-4	sn 0520
Crystalline Silica	14808-60-7	sn 1660
Styrene	100-42-5	sn 1748

##### Pennsylvania - RTK (Right to Know) List

Cobalt	7440-48-4	Environmental hazard
Crystalline Silica	14808-60-7	Present as well as its dust
Styrene	100-42-5	Environmental hazard

## 16. OTHER INFORMATION

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.

**Issue date** 23-Jun-2008